

TECHNICAL DATA SHEET (TDS)

Product Name	ROSELLE HIBISCUS SEED OIL
Botanical Name	Hibiscus sabdariffa
CAS #	84775-96-2
EINECS #	283-920-7
INCI Name	Hibiscus Sabdariffa (Hibiscus) Seed Oil

Part Used	Seeds
Extraction Method	Cold Pressed
Quality	100% Pure and Natural

<u>PROPERTIES</u>	<u>SPECIFICATIONS</u>
Appearance	Pale yellow to golden colored liquid
Odour	Mild, sweet nutty odour
Refractive Index	1.460 - 1.480 @ 20°C
Specific Gravity (g/mL)	0.900 - 0.930 @ 20°C
Saponification Value (mgKOH/g)	188 - 200
Iodine Value (g I ₂ /100g)	100 – 140
Peroxide Value (meq O ₂ /kg)	Less than 10.0
Acid Value (mgKOH/g)	Less than 2.0
Solubility	Soluble in cosmetic esters and fixed oils; Insoluble in water

FREE ACID COMPOSITION

FATTY ACID	C-CHAIN	SPECIFICATIONS (%)
Palmitic Acid	C16:0	16.00 – 22.00
Stearic Acid	C18:0	4.00 – 6.00
Oleic Acid	C18:1 (n-9)	26.00 – 34.00
Linoleic Acid	C18:2 (n-6)	35.00 – 54.00

MICROBIAL ANALYSIS	<u>SPECIFICATIONS</u>	<u>STANDARDS</u>
Aerobic Mesophilic Bacterial Count	< 100 CFU/g	ISO 21149
Yeast and Mould	< 10 CFU/g	ISO 16212
Candida albicans	ABSENT / 1g	ISO 18416
Escherichia coli	ABSENT / 1g	ISO 21150
Pseudomonas aeruginosa	ABSENT / 1g	ISO 22717
Staphylococcus aureus	ABSENT / 1g	ISO 22718

<u>HEAVY METAL TESTS</u>	<u>SPECIFICATIONS</u>	<u>STANDARDS</u>
Lead: Pb (mg/kg or ppm)	< 10 ppm	na
Arsenic: As (mg/kg or ppm)	< 2 ppm	na
Mercury: Hg (mg/kg or ppm)	< 1 ppm	na

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